

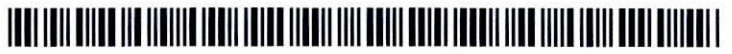
D350-833-015L02
Job Sheet 173211

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200



Part No: D350-833-015L02
Job Qty: 1 ea

Part Name: Dome Light Air Vent - Black (Geneva P112X)



Part Weight: 0 lbs
Status: Scheduled
Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG REV D SHEET 14 IPP REV:A 13.09.21 NEW ISSUE DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Setup Run	Workcenter/Supplier	
						hrs	Lead Time
90	Start up Operation	1 Ea	3/9/18	0.00	0.00	Start Up Stores/Pkg-1	Sign-off
110	Packaging	1 pcs	3/9/18	0.00	0.00	Packaging1-4	FEB 27 2018 FEB 27 2018 FEB 27 2018 FEB 27 2018
120	QC	1 pcs	3/9/18	0.00	0.00	QC4	
125	DC	1 pcs	3/9/18	0.00	0.00	DC	
130	Packaging	1 pcs	3/9/18	0.00	0.00	Packaging3-1	
140	QC21-FG	1 Ea	3/9/18	0.00	0.00	QC21	9-55 21 FEB 7 8 2018

Part Op 110 - Pick Kit
Descriptions: 120 - QC4- 100% Inspect kits for completeness
125 - Document Control Photocopy bluefile & type labels per PPP D350-833-015 CHG001
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release
FG121

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4858-041L02	Dome Light Housing Assembly, Black	1 Ea (1 ea)	90-Start up Operation	F147647 F147647 F162603
D4897-045	Dome Light Wiring	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4858-041L02	1	1	0
	D4897-045	1	4	0

Part Specifications

Dart Aerospace Ltd.
1270 Aberdeen Street
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www.dartaerospace.com



Container No: S045959



Part: D350-833-015L02
Job No: 173211
Serial No/Batch: S045959

Revision: GA129-2
Inspector:

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					